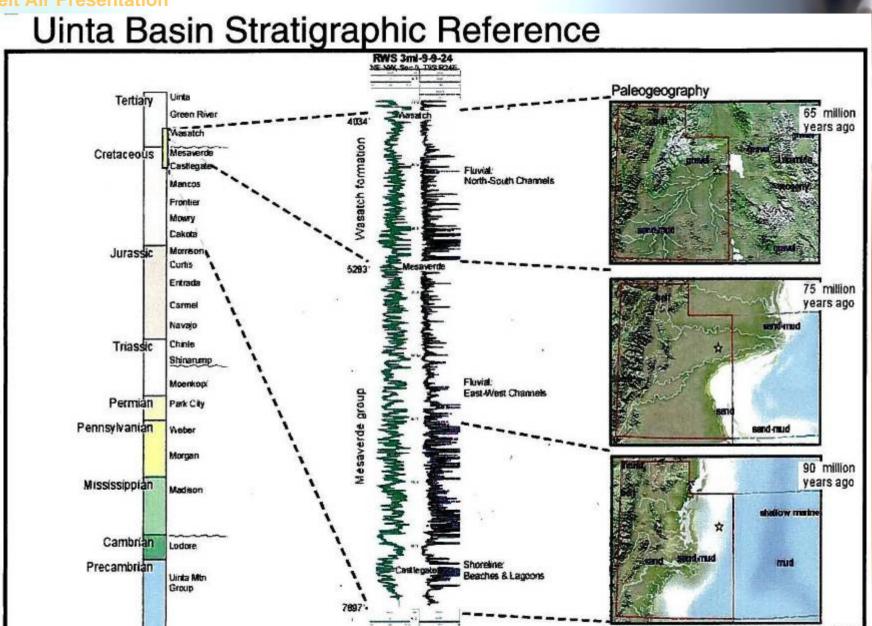
UtahAmerican Energy, Inc. Tower Mine

Belt Air Technical Study Panel
Presentation, Salt Lake City, Wah
May 17, 2007



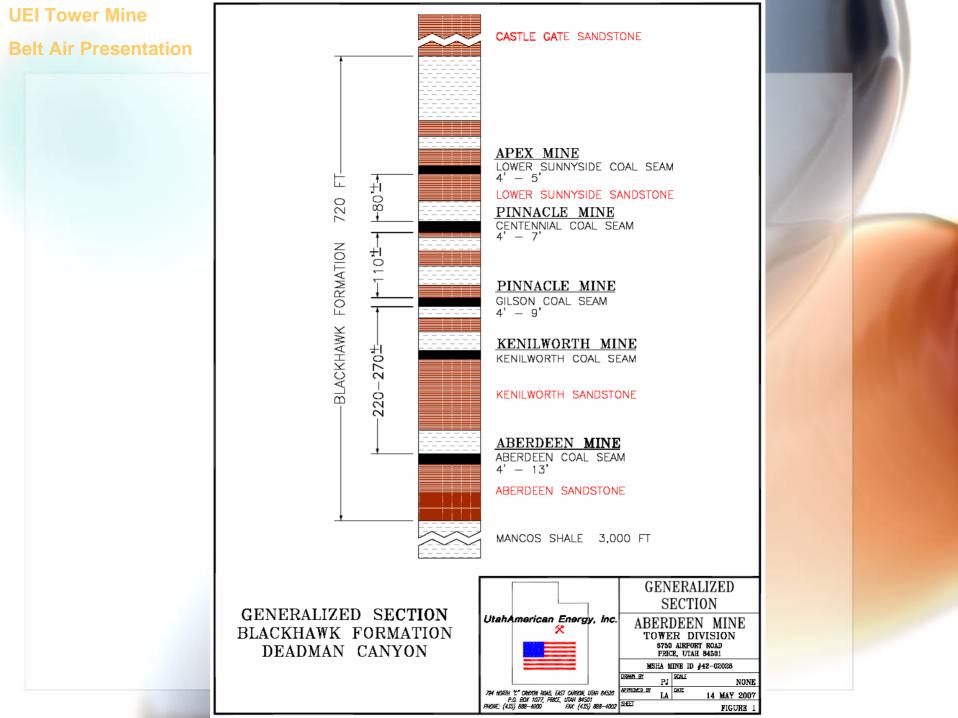
MSHA/OSRV Document Number 183 **Belt Air Presentation**

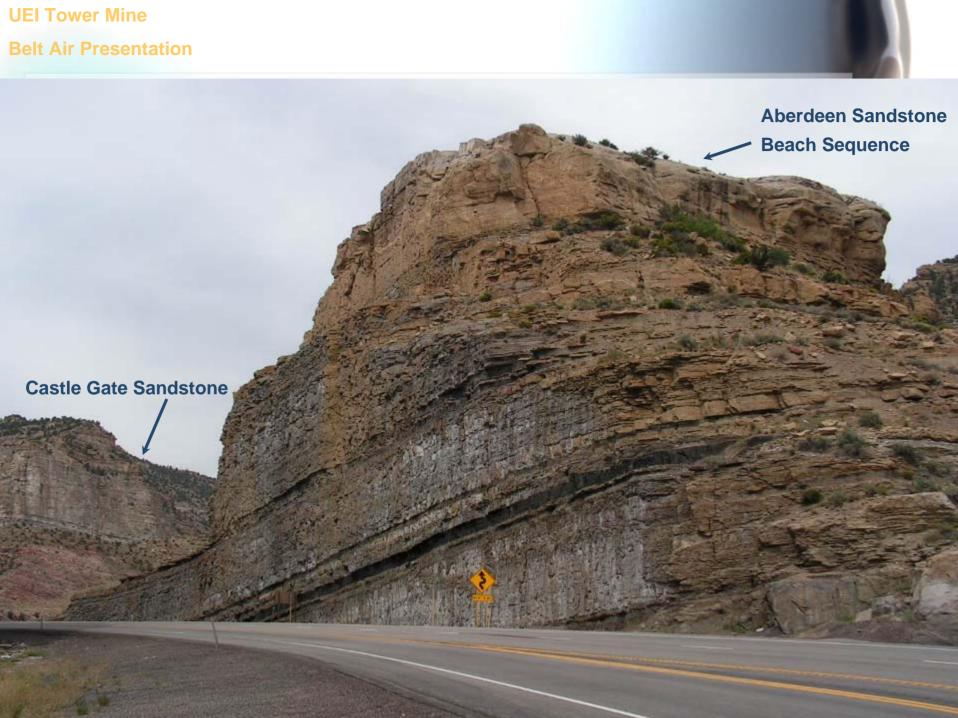


Blakely,R., (1997), Paleogeography of the Southwestern US

Coal Field Characteristics

- Mountainous terrain / steep incised canyons
- Massive sandstone / siltstone cliff forming members
- Several major coal seams sit directly on top of massive beach sandstones
- Poorly defined and widely spaced joint pattern in rock formations
- Low to negative angle of draw around gob areas (-15 to +25 degrees)
- Major sandstone channels
- Rolls
- Deep cover (up to 3,000')
- Faulted
- Strong brittle coal
- Multiple seam mining







UEI Tower Mine

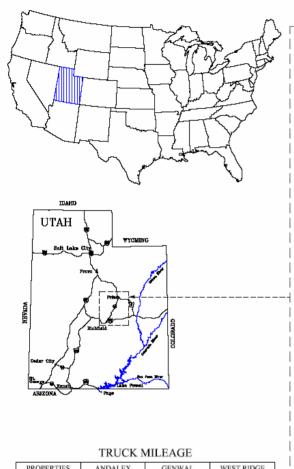
Belt Air Presentation





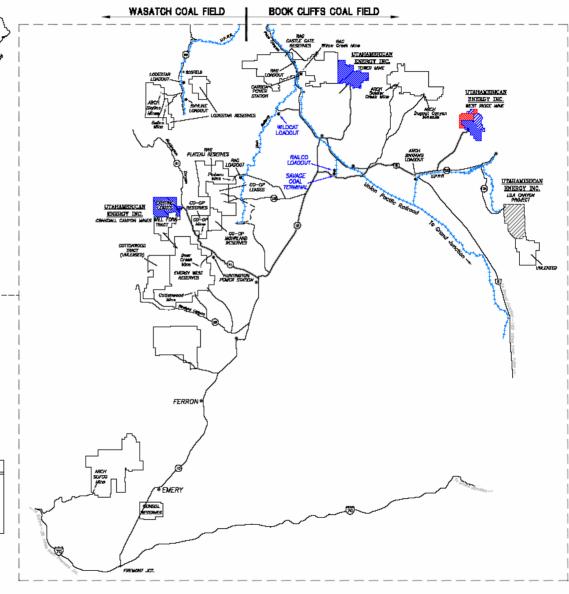
UEI Tower Mine

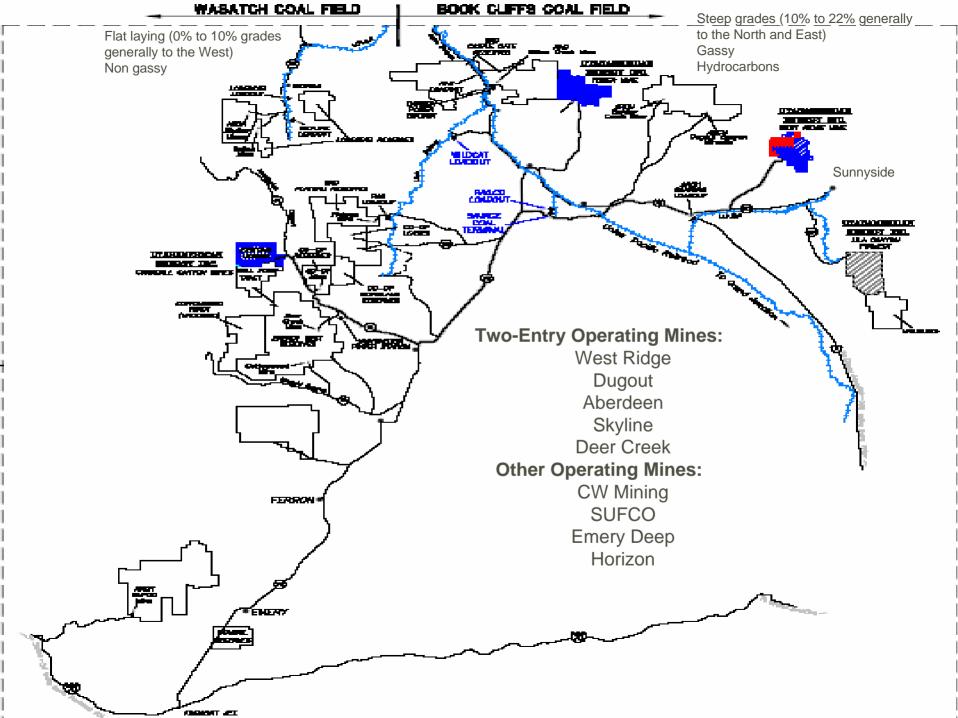
Belt Air Presentation



PROPERTIES	ANDALEX	GENWAL	WEST RIDGE
WILDCAT	22.0	45.0	36.4
SAVAGE	18.1	35.2	23.7
RAILCO	18.8	35.9	23.9

TRUCK HAULAGE ROUTE





Mining History

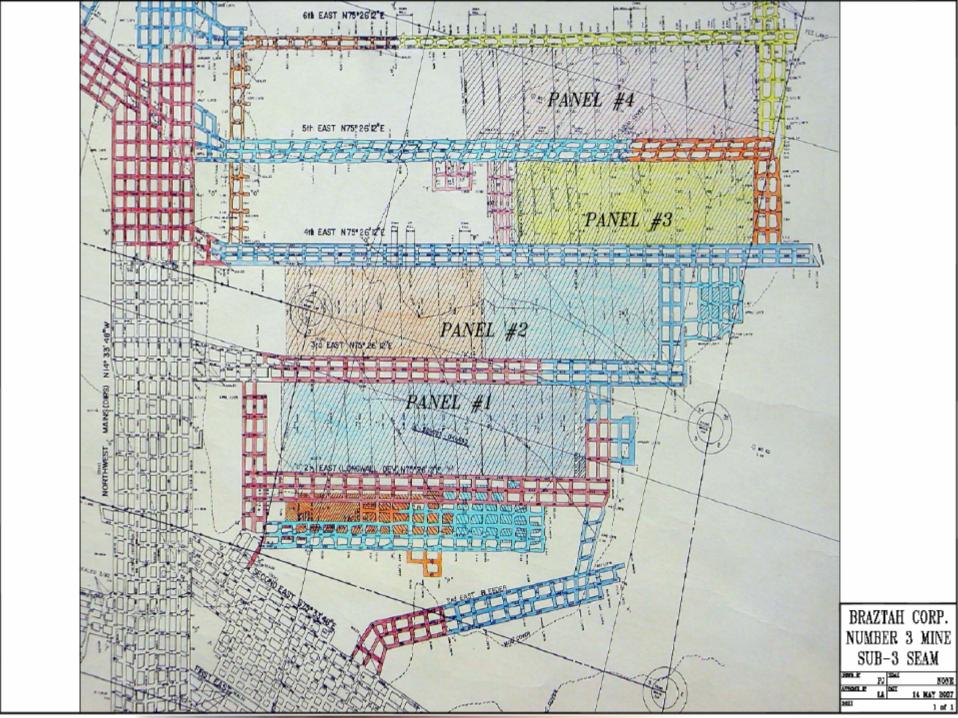
- Started in 1880's
 - 1,000 to 1,500 foot overburden barrier to second mining
- Best ground control
 - narrow entry widths
 - minimum number of entries
 - large stiff pillars in main entries
 - small yield pillars in panels

More Recent History

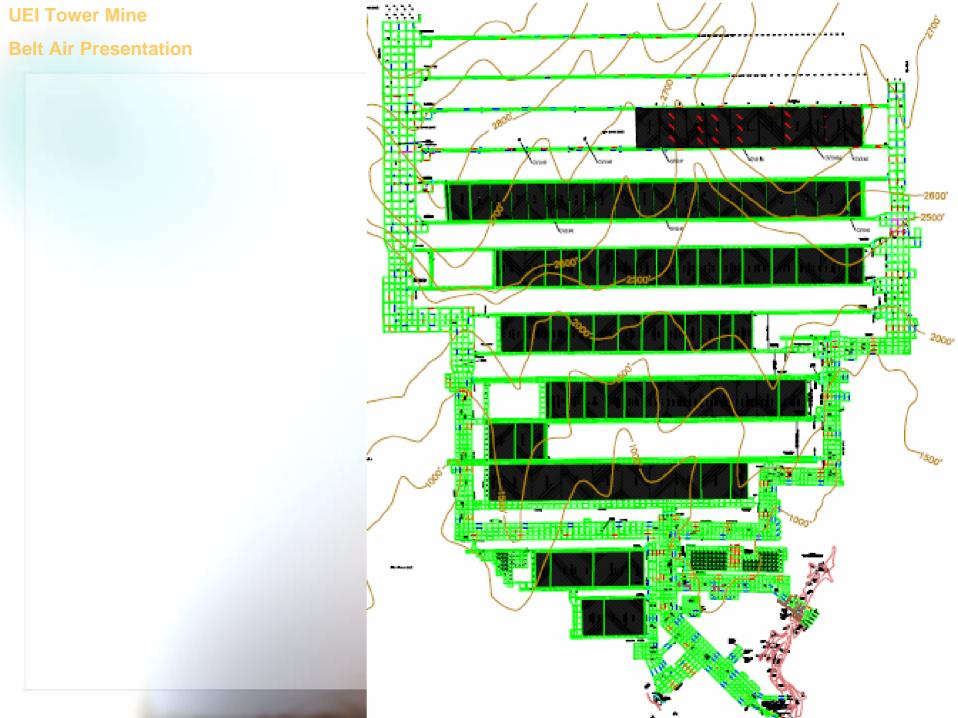
- John Peperakis
 - Bureau of Mines
 - Deeper than 1,500 feet
- Kaiser Steel Sunnyside Mine begins longwall mining 1962
- Two-entry yield pillar gateroads based on experience (approved in RCP and VP)
- 41 longwall panels from 1962 to 1992 at depths up to 2900' of cover

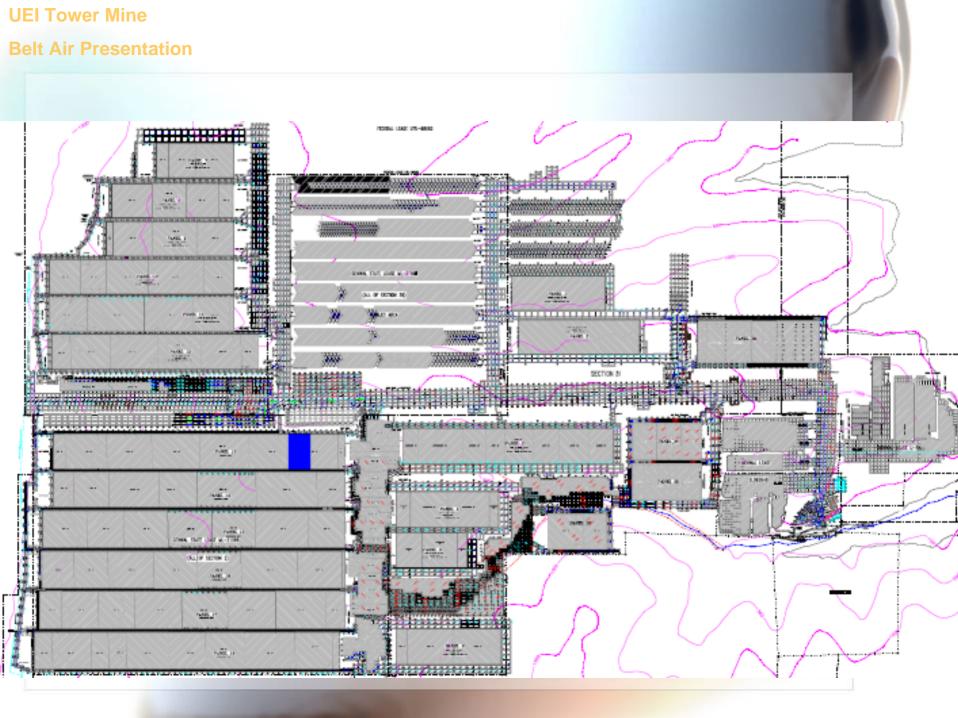
Other Mines Begin Longwalling

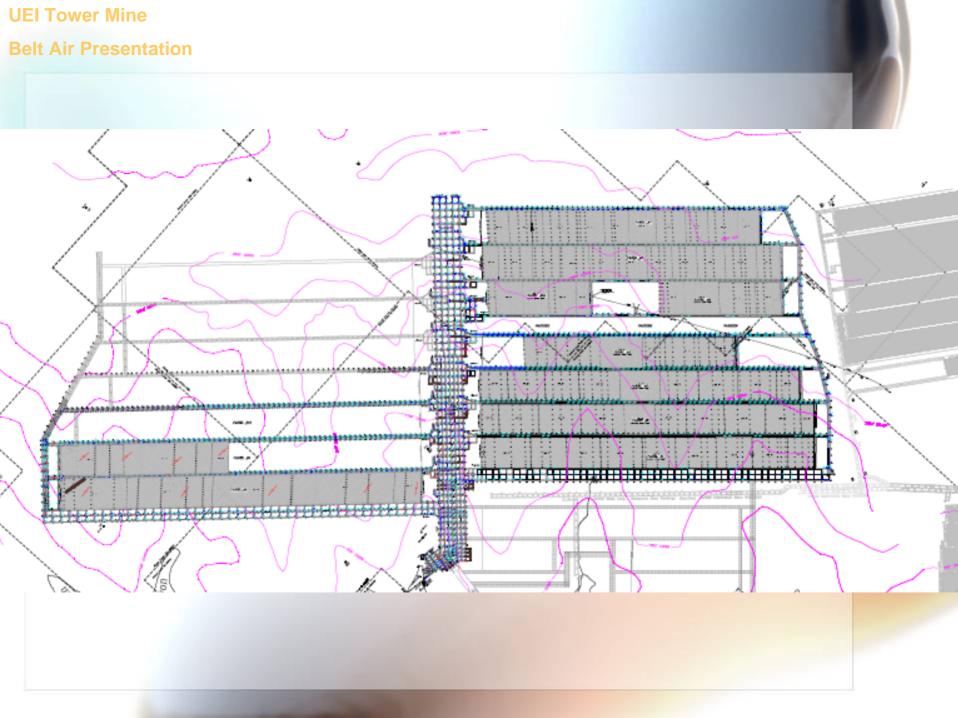
- Other mines decide start up longwall operations
 - Braztah
 - Deer Creek
 - Plateau
- Evaluation of gateroad designs
 - Bureau of Mines
 - Charles Holland
 - Arthur Wilson
 - National Coal Board
 - Others
- Had to demonstrate 3-entry would not work



UEI Tower Mine Belt Air Presentation PANEL #7 PANEL #6 PANEL #5 PANEL #4 PANEL #3 CO THE PROPERTY OF THE PARTY OF PANEL #2 PANEL #1 PLATEAU MINING COMPANY STAR POINT #2 MINE WATTIS SEAM 0 5005 14 1007 5507 1 cf 1







Wilberg Mine fire

- Wilberg Mine fire
 - December 19, 1984
 - Fire started by over heated compressor
- Mine was using 2-entry yield pillar longwall gate roads
 - Mines had to apply for "interim relief"
 - 101(c) Petitions required
- Disaster investigation team plus 2-Entry Task Force
 - Final report said use of 2-entry, with additional recommendations, safest overall design for longwalls in Wasatch and Bookcliffs coal fields
 - AMS Systems
- Utah longwall mines granted Petitions and continued use of 2entry
- Influential in rules governing use of belt air 30CFR75.350, 351 and 352.

Benefits of Using Belt Air

- 3 entries provide better ventilation if they can be held open
 - Severely restricted by:
 - supplemental roof and rib support
 - cave-ins
 - floor heave
 - rib sloughage
 - escapeways are compromised
- 2-entry longwall gate road systems significantly improve ventilation and escapeways over a three entry system that has significant ground control problems.
 - However, minimum number of entries increase resistance and requires high pressure ventilation system.
 - Belt air provides additional intake air and improves bleeder system

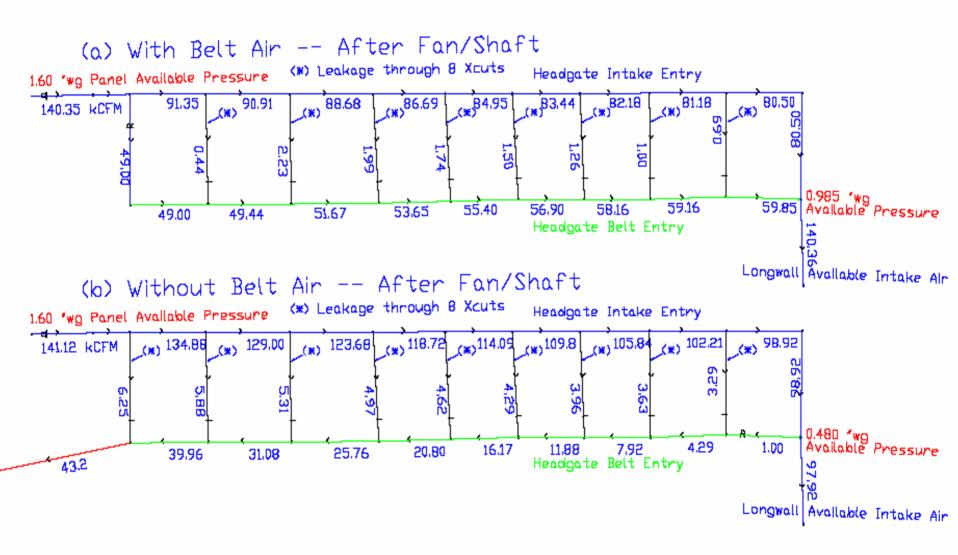
UtahAmerican Energy Inc. Aberdeen Mine

- Aberdeen mine
 - 7,000 tons per day
 - 2,000,000 tons per year
 - Liberates 11 million cubic feet methane per day
- 65% of methane from active longwall panel removed through vertical methane drainage holes
- 35% of methane removed by mine ventilation system

Push/Pull System

- Ventilation Upgraded
- Upgraded from exhausting system to Push / Pull system
- New intake ventilation shaft
- Blowing fan
- Cost about \$1,500,000

Tower Mine Longwall Panel 10 Effect of Utilizing Belt Air Before & After Ventilation Improvements (including addition of Airshaft & Blowing Fan)



(c) With Belt Air -- Before Fan/Shaft (*) Leakage through 8 Xcuts 1.15 "wg Panel Avallable Pressure Headgate Intake Entry (***)**71.93 76.95 75.07 73,40 (x) 70.67 (*) 69.61) (*****) 68.77 (*****) 68.19 77.10 119.10 KCFM 0.709 1wg Available Pressure 50.91 50,33 47,16 48,43 49,49 45.70 44.03 42.00 42.16 Headgate Belt Entry Longwall Available Intake Air (d) Without Belt Air -- Before Fan/Shaft (*) Leakage through B Xcuts 1.15 *wg Panel Available Pressure Headgate Intake Entry (*****)^{96,77} 100.69 (*****)89.78 (*****) 86.71 (*) 93.13 (*) 109.39 (*****) 83,931 (*) 114,38 119.67 kCFM 0.344 'wg 3.78 10.21 6.85 Available Pressure 17.76 13,84 1.00 21,96 26,47 31.45 36.75 Headgate Belt Entry

Longwall Available Intake Air

Benefits of Belt Air

Tower Mine Longwall Panel 10

Effect of Utilizing Belt Air Before & After Ventilation Upgrade

				Percent	Diagonal
			Air Available	Increase	Pressure
	Belt	Fan	at Headgate	with	at HG
Case	Air	Upgrade	(cfm)	Belt Air	(inches w.g.)
а	X	X	140,000	42.9%	0.98
b		X	98,000		0.48
С	X		119,000	43.4%	0.71
d			83,000		0.34

Benefits of Belt Air

- Reduces methane concentrations in the belt entry, on the face and in the bleeders.
- Reduces respirable dust concentrations
- Provides more usable air at the face
- AMS systems improve safety of underground coal mines more than anything else.
 - Accurate
 - Dependable
 - Sophisticated
 - Well accepted by workforce Confidence in the system
- CO detection rather than point-type heat sensors (as required by law).
- Escapeway routes not compromised by belt air in fact, they are improved because of second intake airway.